



*Fine* **Cabinet Doors**  
*Third Edition Catalogue*



*The finest contemporary and classically designed cabinet doors built to the highest quality standard using the best modern materials and the most advanced technology to produce a superior and accurate product.*

Since 1995 Epic Industries Inc. has manufactured the highest quality cabinet doors and has redefined what service and quality are all about. From our modest beginnings we have grown into an industry leader known for our dependability in both our on-time delivery and exceptional products.

Our Nested-Based manufacturing process, combined with the latest state-of-the-art technology and highest grade materials, ensures perfect doors every time. With a diverse product line that continues to grow, and flexibility to customize any product you need, our doors are available in an almost limitless selection of styles and colours.

Since we inspect every door several times, with strict quality controls, it is extremely rare that you will ever receive any defective products. Your absolute satisfaction is assured with our emphasis on process improvement and consistent reliability. As a customer you will benefit from our years of experience, our short and consistent lead times, and our RUSH program. Our goal is to make everyone's job easier.

Our dedicated staff take pride in every door they produce and, as our company continues to grow, our commitment to quality is one thing you can depend on. We appreciate everyone's business and strive to make every order painless and worry free.

*We build valued relationships on service and quality.*



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# RP Series

Original and stylish, the smooth contours and simple profile of our RP series doors adds long lasting beauty to any room.

RP 3000 in Camp White



RP 1000 in Summerflame



RP 4000 in Frosty White



RP 5000 in Antique Satin



RP 2000 in White Woodgrain

#### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

#### Optional Features

- U-groove or Beaded panels
- Optional Edge profiles (See p. 31)
- Custom Stile and Rail widths
- All Design options (See p. 31)
- All Mullion option (See p. 32)
- Black or Hardrock Maple melamine backs
- Custom grain directions

## RP Door and Drawer Profiles

RP 5000



RP 4000



RP 3000



RP 2000



RP 1000



## RP Drawer Options

DF-01 (Slab Drawer Front)

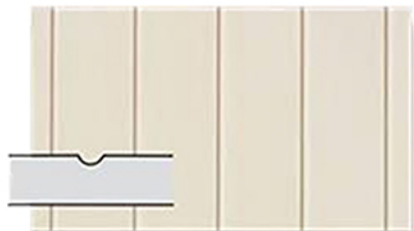


DF-03 (Profiled Drawer Front)



## RP Panel Options

U Groove



Beaded







Classic 100 in Antique Textured



Our Classic series is a traditional raised panel design offering an impressive selection of simple to elegant square-corner doors. Distinctive styling with a wide selection of options for unlimited design possibilities.

Classic 600 in Grenada



Classic 400 in Candlelight with DF-01 Drawer





Classic 200 in Chocolate 133



Classic 300 in EM Hardrock



Classic 500 in Amati Walnut





Classic 550 in Grenada



Classic 700 in Chocolate 133



Classic 800 in Verismo with DF-01 Drawer



#### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

#### Optional Features

- U-groove or Beaded panels
- Optional Edge profiles (See p. 31)
- Custom Stile and Rail widths
- All Design options (See p. 31)
- All Mullion option (See p. 32)
- Black or Hardrock Maple melamine backs
- Custom grain directions

Classic 850 in Candlelight



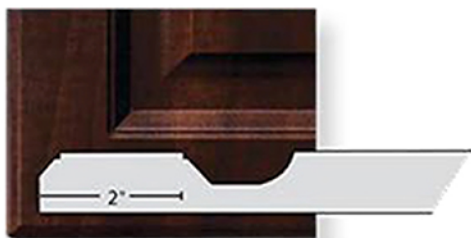


## Classic Door and Drawer Profiles

Classic 100



Classic 200



Classic 300



Classic 400



Classic 500



Classic 550



Classic 600



Classic 700



Classic 800



Classic 850

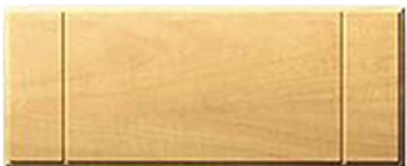


## Classic Drawer Options

DF-01 (Slab Drawer Front)



DF-02 (Slab with Stile Grooves)



DF-03 (Profiled Drawer Front)



## Classic Panel Options

U Groove



Beaded





Royale doors are distinguished by an uncomplicated fashionably elegant profile. Simple yet graceful, these doors add warmth and beauty to any traditional setting.

Royale 100 in Baroque



Royale 200 in EM Hardrock



Royale 300 in Grenada





With their simple styling and understated beauty, our Regal doors complement any project. Available with all options these one piece doors have limitless possibilities.

Regal 100 in White Woodgrain



Regal 200 in Chocolate 133





# Royale & Regal Profiles & Options

## Royale and Regal Door and Drawer Profiles

Royale 100 • Round Inside Corners



Royale 200 • Square Inside Corners



Royale 300 • Square Inside Corners



Regal 100 • Square Inside Corners



Regal 200 • Square Inside Corners



## Royale & Regal Drawer Options

DF-01 (Slab Drawer Front)



DF-03 (Profiled Drawer Front)



## Royale & Regal Panel Options

U Groove



Beaded



### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

### Optional Features

- U-groove or Beaded panels
- Optional Edge profiles (See p. 31)
- Custom Stile and Rail widths
- All Design options (See p. 31)
- All Mullion option (See p. 32)
- Black or Hardrock Maple melamine backs
- Custom grain directions



Attention to detail helps us produce quality doors.





The ultimate in sleek design. With radius vertical edges, these contemporary doors enhance any modern decor.

Roma 100 • Vertical Grain in Pewter Pine  
*Optional vertical grain on drawer front*



Roma 200 in Verismo



Roma 100 • Horizontal Grain in Praline Pine  
*Optional horizontal grain on door*



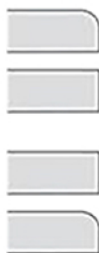
### Roma Door and Drawer Profile

Roma 100  
• Vertical edges  $\frac{1}{8}$ " round

• Horizontal edges square

Roma 200  
• Vertical edges square

• Horizontal edges  $\frac{3}{8}$ " Round



### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

### Optional Features

- Vertical or Horizontal wood grain
- All Mullion option (See p. 32)
- Black or Hardrock Maple melamine backs
- Custom grain directions



Cottage 100 in EM Hardrock  
Drawer options: DF-01, DF-04  
(DF-04 shown)



Make a bold impression with old world charm. Whether it's a charming cottage theme or a cozy country setting, these doors evoke a feeling of warmth and welcome with our unique designs.

Cottage 200 in Antique Textured  
Drawer Options: DF-01, DF-04 (DF-04 shown)







Cottage 300 in Baroque  
Drawer Options: DF-01, DF-02, DF-05  
(DF-05 shown)

Cottage 400 in Wenge  
Drawer Options: DF-01, DF-02, DF-03  
(DF-03 shown)



Cottage 500 in Candlelight  
Drawer Options: DF-01, DF-04 (DF-04 shown)



Cottage 600 in Textured White  
Drawer Options: DF-01, DF-02, DF-05  
(DF-05 shown)





Cottage 700 in Choco Cherry  
Drawer Options: DF-01, DF-06 (DF-06 shown)



### Cottage Drawer Options

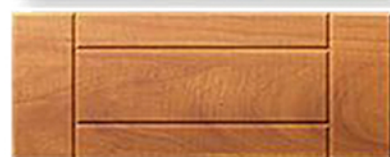
DF-01



DF-02



DF-03



DF-04



DF-05



DF-06



Cottage 800 in Antique Textured  
Drawer Options: DF-01, DF-02, DF-03,  
(DF-03 shown)

#### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

#### Optional Features

- Optional Edge profiles (See p. 31)
- Custom Stile and Rail widths
- Mullion option (See p. 32)
- Black or Hardrock Maple melamine backs
- Custom grain directions



## Cottage Door & Drawer Profiles

Cottage 100



Cottage 200



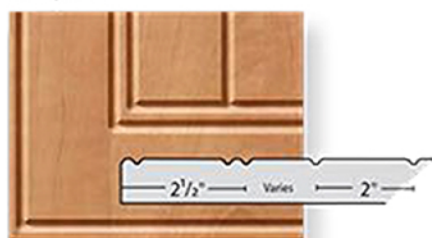
Cottage 300



Cottage 400



Cottage 500



Cottage 600



Cottage 700



Cottage 800







Distinguished by their timeless design, our Shaker collection features finely contoured styles with clean lines and square corners. With limitless combinations, this collection offers great versatility of design opportunities.

Shaker 100 in Antique Textured



Shaker 200 in Candlelight



Shaker 200 in Black Matte  
With 3" Stile, 4" Rail





Shaker 300 in Grenada



Shaker 350 in Grenada



Shaker 400 in Antique Satin  
With U-Groove Panel Option





Shaker 450 in Walnut  
With U-Groove Panel Option  
and 3" Stile and Rail



Shaker 450 in Chocolate 133



Shaker 500 in EM Hardrock





Shaker 600 in Amati Walnut



Shaker 700 in Candlelight with DF-01 Drawer



Shaker 800 in Antique Satin  
With Beaded Panel Option





# Shaker Profiles & Options

## Shaker Door and Drawer Profiles

Shaker 100



Shaker 200



Shaker 300



Shaker 350



Shaker 400



Shaker 450



Shaker 500



Shaker 600



Shaker 700



Shaker 800



## Shaker Drawer Options

DF-01 (Slab Drawer Front)



DF-02 (Slab with Stile Grooves)



DF-03 (Profiled Drawer Front)



## Shaker Panel Options

U-Groove



Beaded



### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

### Optional Features

- U-groove or Beaded panels
- Optional Edge profiles (See p. 31)
- Custom Stile and Rail widths
- All Design options (See p. 31)
- All Mullion option (See p. 32)
- Black or Hardrock Maple melamine backs
- Custom grain directions



# Slim Shaker

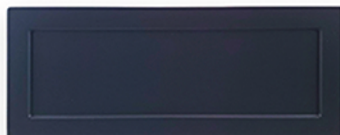
Modern and sleek, our Slim Shaker collection features finely contoured styles with clean lines and square corners. This collection offers great versatility in contemporary design opportunities.

**NEW!**

Slim Shaker 110 in Mistral Oak



Slim Shaker 115 in Mysterious Blue



Slim Shaker 310 in Willow Grey



## Slim Shaker Panel Options

### U-Groove



### Beaded



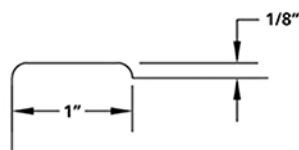
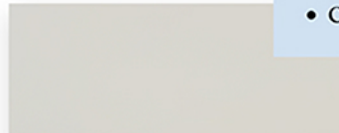
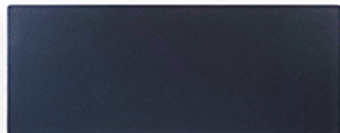
## Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

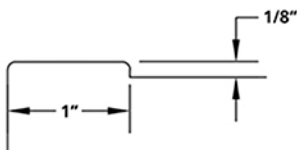
## Optional Features

- U Groove or Beaded panels
- Optional Edge profiles (See p. 31)
- Custom Stile and Rail widths
- Square, Eyebrow or Cathedral Design options
- All Mullion options (See p. 32)
- Black or Hardrock Maple
- Melamine backs
- Custom Grain Directions

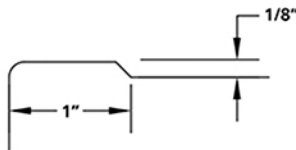
## Slab Drawer also available (DF-01)



Slim Shaker 110  
Default Edge Profile  
E11 - 1/8" Round



Slim Shaker 115  
Default Edge Profile  
E105 - 1/16" Round



Slim Shaker 310  
Default Edge Profile  
E11 - 1/8" Round



# Milano

Modern and understated, the clean lines of our Milano collection will add a rich elegance to any room in your home.



Milano 100 in Chocolate 133



Milano 300 in Walnut



## Milano Door and Drawer Profiles

Milano 100



Milano 200



Milano 300



### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

### Optional Features

- Custom grain directions
- All mullion option (See p. 32)
- Black or Hardrock Maple melamine backs



With smooth transition edges and modern flair, the sleek clean lines of our Italia collection will capture your heart and imagination.

Italia 100 in Verismo



Italia 200 in Candlelight



Italia 300 in Antique Textured



Italia 400 in Gauntlet Gray



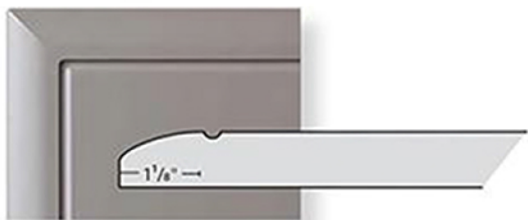


## Italia Door and Drawer Profiles

Italia 100



Italia 400



Italia 200 & 300 (300 with eyebrow top)



Italia 500



### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

### Optional Features

- Custom grain directions
- All mullion option (See p. 32)
- Black or Hardrock Maple melamine backs



With gentle beveled edges, our Image collection adds dimensional styling to your cabinetry. Built with enduring quality and long lasting beauty for a truly distinctive appearance.

Image 500 in Textured White



Image 100 in Wenge





Image 200 in Choco Cherry



Image 300 in Verismo



## Image Door and Drawer Profiles

Image 100



Image 200



Image 300 (Left and right edge profile and top and bottom profile shown)



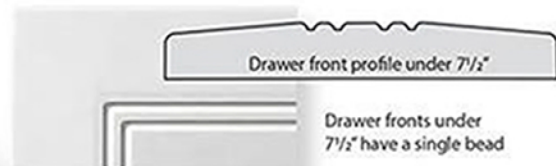
### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

### Optional Features

- Custom grain directions
- All mullion option (See p. 32)
- Black or Hardrock Maple melamine backs

Image 500





With perfect blending of European and American influences, the beauty of our Mesa doors lies in their simplicity. Their clean, uniform appearance enhances the natural warmth of their beautiful and distinctive finishes.

Mesa 100 in Sandalwood



Mesa 200 in Pewter Pine



Mesa 300 in Guildwood







## Mesa Door and Drawer Profiles

Mesa 100 has  $\frac{1}{8}$ " radius edges and  $\frac{1}{8}$ " outside corners



Mesa 200 has  $\frac{1}{4}$ " radius edges and  $\frac{1}{8}$ " outside corners



Mesa 300 has  $\frac{3}{8}$ " radius edges and  $\frac{1}{8}$ " outside corners



Mesa 400 has  $\frac{1}{2}$ " radius edges and  $\frac{1}{4}$ " outside corners



### Standard Features

- One piece construction
- White Melamine back
- Custom sizes in Metric or Imperial
- 5-year Warranty

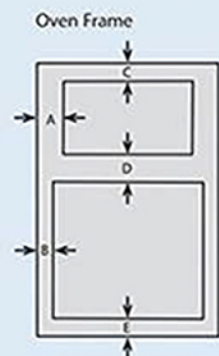
### Optional Features

- Custom grain directions
- All mullion option (See p. 32)
- Black or Hardrock Maple melamine backs

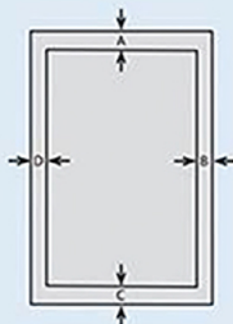
## Oven/Micro Frames and Valances

Valances and oven/micro frames are built to your exact specifications. Please be sure to supply the measurements indicated below.

### Custom Oven & Micro Frames

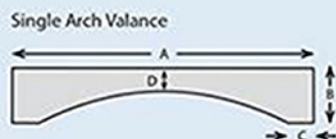


A= \_\_\_\_\_  
 B= \_\_\_\_\_  
 C= \_\_\_\_\_  
 D= \_\_\_\_\_  
 E= \_\_\_\_\_

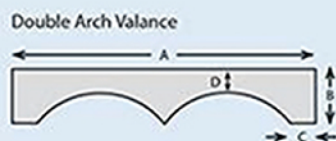


A= \_\_\_\_\_  
 B= \_\_\_\_\_  
 C= \_\_\_\_\_  
 D= \_\_\_\_\_

### Custom Valances



A= \_\_\_\_\_  
 B= \_\_\_\_\_  
 C= \_\_\_\_\_  
 D= \_\_\_\_\_  
 D is the measurement  
 between arch top and top  
 of valance



A= \_\_\_\_\_  
 B= \_\_\_\_\_  
 C= \_\_\_\_\_  
 D= \_\_\_\_\_  
 D is the measurement  
 between arch top and top  
 of valance

### Fluted Fillers

Fluted filler - 1/2"



Fluted filler - 1/4"



### Crown Moulding

#1 - Height 1 7/8"



#3 - Height 2 1/2"



#5 - Height 3"



#6 - Height 1 5/8"

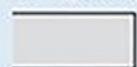




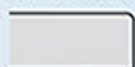
## Edge Profile Options

Any edge profile can be added to most door styles.

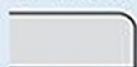
E10 - Square Edge



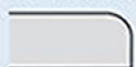
E11 - 1/8" Round



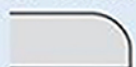
E12 - 1/4" Round



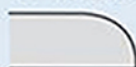
E13 - 3/8" Round



E14 - 1/2" Round



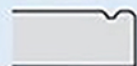
E15 - 5/8" Round



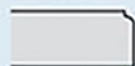
E40 - Italia Edge



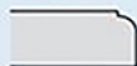
E16 - Beaded



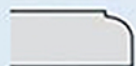
E21 - 1/8" Inset



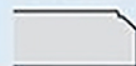
E22 - 1/4" Inset



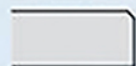
E23 - 3/8" Inset



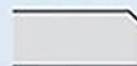
E27 - 1/4" Bevel Inset



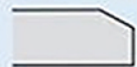
E31 - 1/8" Bevel



E32 - 1/4" Bevel



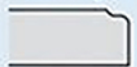
E37 - 60° Bevel



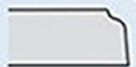
E30 - 1" Bevel



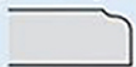
E42 - 1/4" Ogee



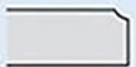
E43 - Tapered Ogee



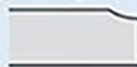
E44 - 1/2" Ogee



E47 - 1/4" Cove



E48 - Large Cove



## Design Options

Square



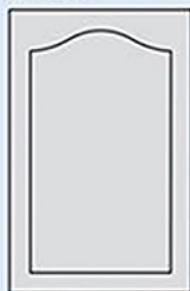
Eyebrow



Double Eyebrow



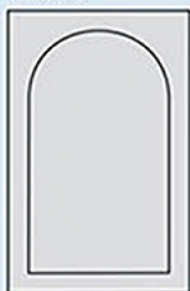
Cathedral



Double Cathedral



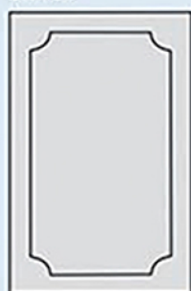
Roundtop



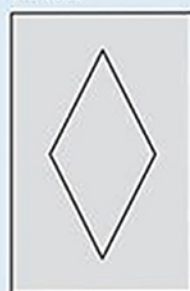
Canted



Convex



Diamond



## Mullion Options

Mullions are also available with more than 8 panes.

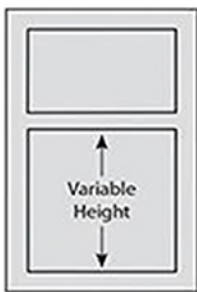
1 Pane – MP-01



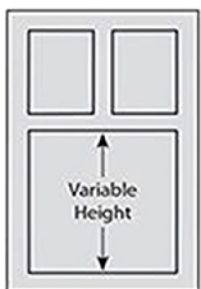
2 Pane – MP-02



2 Pane – MP-2VH



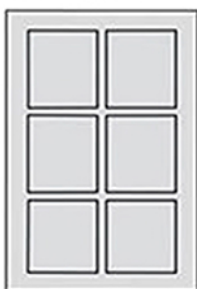
3 Pane – MP-03



4 Pane – MP-04



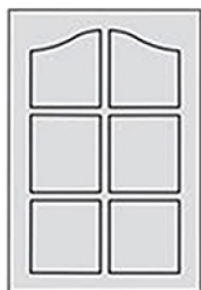
6 Pane – MP-06



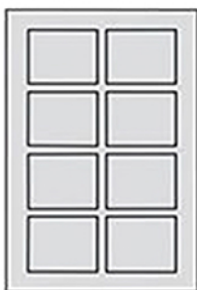
Eyebrow 6 Pane – MP-06



Cathedral 6 Pane – MP-06



8 Pane – MP-08



9 Pane – MP-09



Eclipse Left – MP-EL



Eclipse Right – MP-ER





Nov, 2025

## Catalogue Addendum

Provided below is our current list of Vinyls that we offer:

Vinyl Name	Code	Vinyl Name	Code
Textured White	WHT-01	Monument Grey Woodgrain	GRYWG-11
Camp White	WHT-02	Pearl Grey Woodgrain	GRYWG-12
Frosty White	WHT-03	Stone Grey Suedette	GRY-13
Euro White	WHT-04	Chocolate 133	CHO-01
White Wood Grain	WHT-05	Swiss Elm Skye	ELM-01
White Smoke	WHT-09 (Peel Coat)	EM Hardrock Maple	MAP-11
Antique Satin	ANT-01 (Peel Coat)	Caramel Maple	MAP-13
Antique Textured	ANT-03	Queenston Oak	OAK-03
Black Matte	BLK-02 (Peel Coat)	Cannes Oak	OAK-05
Black Woodgrain	BLKWG-04	Cassis Oak	OAK-06
Mysterious Blue	BLU-01 (Peel Coat)	Mistral Oak	OAK-08
Indigo Blue Woodgrain	BLUWG-02	Monaco Oak	OAK-09
Denim	BLU-03 (Peel Coat)	Nizza Oak	OAK-10
Celadon Green	GRN-01 (Peel Coat)	Fashionista	OAK-13
Fir Green Woodgrain	GRNWG-02	Palomino Synchro	SYN-06
Reed Green Woodgrain	GRNWG-03	Amati Walnut	WAL-01
Fashion Grey	GRY-02	Walnut	WAL-03
Gauntlet Grey	GRY-03 (Peel Coat)	Sangallo Escape	WAL-06
Opti Grey	GRY-05	Sangallo Midnight	WAL-07
Willow Grey	GRY-07 (Peel Coat)	Pewter Pine	PIN-02
Canadian Grey	GRY-08 (Peel Coat)	Portuna 1	PIN-04
Charcoal Grey	GRY-09 (Peel Coat)	Paint Ready	PRM-01 (See Note Below)
Graphite Woodgrain	GRYWG-10	Frosty White Gloss	HGWHT-01 (Peel Coat)

## NEW Velour Touch Collection

Vinyl Name	Code	Vinyl Name	Code
Suede Stone VT	VT00 (Peel Coat)	Warm Alpaca VT	VT08 (Peel Coat)
Cashmere Dusk VT	VT01 (Peel Coat)	Fresh Linen VT	VT10 (Peel Coat)
Cotton Mist VT	VT02 (Peel Coat)	Merino II VT	VT11 (Peel Coat)
Black VT	VT03 (Peel Coat)	Denim Chic VT	VT14 (Peel Coat)
Oxford Grey VT	VT06 (Peel Coat)		

\*All vinyl's with (peel coat ) have a protective film to protect the doors until they are delivered\*

\*Paint Ready is meant to be painted. Installation of unfinished product will void warranty\*

Nov, 2025

## Grain Direction

**Doors** are always pressed with a **Vertical grain**

**Drawers** are always pressed with a **Horizontal grain**

**\*\* Other grain directions available upon request \*\***

## Wood Options Available

Materials noted below are available with all Edge profiles we offer

3/4 White Melamine Back  
3/4 Maple Melamine Back  
3/4 Black Melamine Back  
3/4 Raw Back

Materials noted below are **ONLY** available as a **SLAB** with E-10, E-105, E-11, E-12 and E-31 Edge options

5/8 White Melamine Back  
5/8 Raw Back

Materials noted below are **ONLY** available as a **SLAB** with an E-10 Edge option

1/2 Raw Back  
3/8 Raw Back  
1/4 Raw Back (only available as Raw - we DO NOT press 1/4" material)

## Minimum and maximum we can manufacture

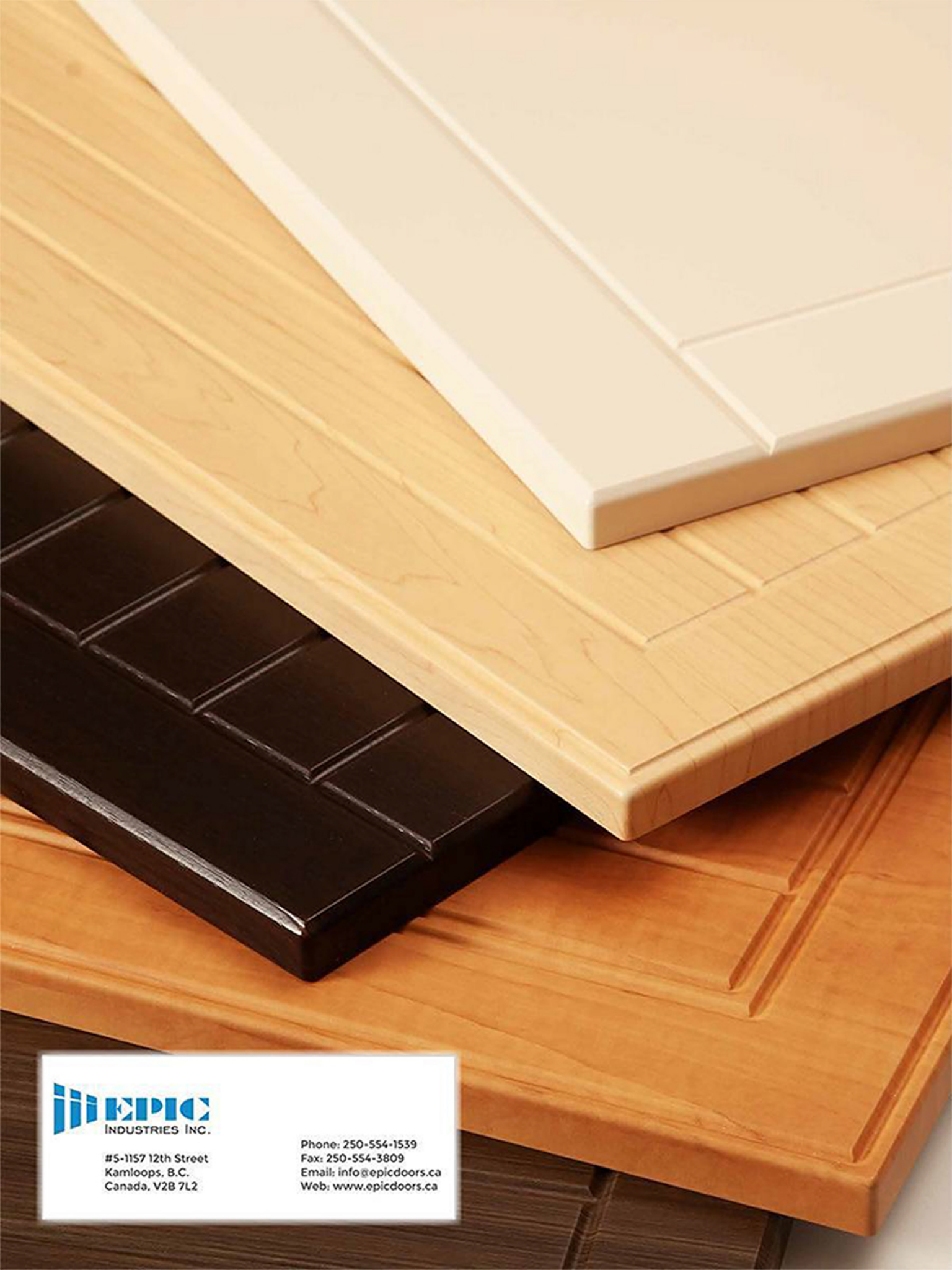
1-1/4" = Minimum width we can produce  
96" = Maximum length we can produce

## Minimum and maximum we can press

**\* Please be cautious of this when ordering pieces pressed in woodgrains \***

48" = Maximum width we can press  
96" = Maximum length we can press





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